Integrated Silicon Pressure Sensor On-Chip Signal Conditioned, Temperature Compensated and Calibrated

The MPX5999D piezoresistive transducer is a state-of-the-art pressure sensor designed for a wide range of applications, but particularly for those employing a microcontroller or microprocessor with A/D inputs. This patented, single element transducer combines advanced micromachining techniques, thin-film metallization and bipolar semiconductor processing to provide an accurate, high level analog output signal that is proportional to applied pressure.

Figure 1 shows a block diagram of the internal circuitry integrated on the stand-alone sensing chip.

Features

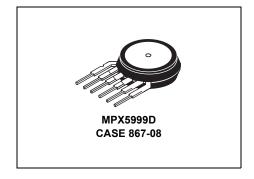
- Temperature Compensated Over 0 to 85°C
- · Ideally Suited for Microprocessor or Microcontroller-Based Systems
- · Patented Silicon Shear Stress Strain Gauge
- Durable Epoxy Unibody Element

| ORDERING INFORMATION ⁽¹⁾ | | | | |
|-------------------------------------|--------------|--------------|--------------|----------------|
| Device | Options | Case Type | MPX Series | |
| Type | | | Order Number | Device Marking |
| Basic Element | Differential | 867 | MPX5999D | MPX5999D |

^{1.} The MPX5999D pressure sensor is available as an element only.

MPX5999D SERIES

INTEGRATED
PRESSURE SENSOR
0 to 1000 kPa (0 to 150 psi)
0.2 to 4.7 V OUTPUT



| PIN NUMBERS | | | | |
|-------------|------------------|---|-----|--|
| 1 | V _{out} | 4 | N/C | |
| 2 | GND | 5 | N/C | |
| 3 | V _S | 6 | N/C | |

NOTE: Pins 4, 5, and 6 are internal device connections. Do not connect to external circuitry or ground. Pin 1 is noted by the notch in the lead.

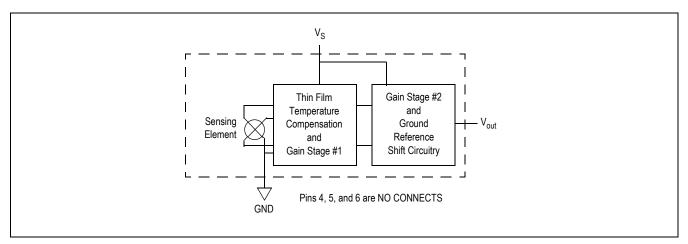


Figure 1. Fully Integrated Pressure Sensor Schematic



Table 1. Maximum Ratings⁽¹⁾

| Rating | Symbol | Value | Unit |
|---|-------------------|-------------|------|
| Maximum Pressure ⁽²⁾ (P2 ≤ 1 Atmosphere) | P1 _{max} | 4000 | kPa |
| Storage Temperature | T _{stg} | -40 to +125 | °C |
| Operating Temperature | T _A | -40 to +125 | °C |

- 1. Extended exposure at the specified limits may cause permanent damage or degradation to the device.
- 2. This sensor is designed for applications where P1 is always greater than, or equal to P2. P2 maximum is 500 kPa.

Table 2. Operating Characteristics ($V_S = 5.0 \text{ Vdc}$, $T_A = 25^{\circ}\text{C}$ unless otherwise noted, P1 > P2. Decoupling circuit shown in Figure 4 required to meet electrical specifications.)

| Characteristic | | Symbol | Min | Тур | Max | Unit |
|--|-------------|------------------|-------|-----|-------|-------------------|
| Pressure Range ⁽¹⁾ | | P _{OP} | 0 | _ | 1000 | kPa |
| Supply Voltage ⁽²⁾ | | V _S | 4.75 | 5.0 | 5.25 | Vdc |
| Supply Current | | I _O | _ | 7.0 | 10 | mAdc |
| Zero Pressure Offset ⁽³⁾ | (0 to 85°C) | V _{off} | 0.088 | 0.2 | 0.313 | Vdc |
| Full Scale Output ⁽⁴⁾ | (0 to 85°C) | V_{FSO} | 4.587 | 4.7 | 4.813 | Vdc |
| Full Scale Span ⁽⁵⁾ | (0 to 85°C) | V_{FSS} | _ | 4.5 | _ | Vdc |
| Sensitivity | | V/P | _ | 4.5 | _ | mV/kPa |
| Accuracy ⁽⁶⁾ | (0 to 85°C) | _ | _ | _ | ±2.5 | %V _{FSS} |
| Response Time ⁽⁷⁾ | | t _R | _ | 1.0 | _ | ms |
| Output Source Current at Full Scale Output | | I _{O+} | _ | 0.1 | _ | mAdc |
| Warm-Up Time ⁽⁸⁾ | | _ | _ | 20 | _ | ms |

- 1. 1.0 kPa (kiloPascal) equals 0.145 psi.
- 2. Device is ratiometric within this specified excitation range.
- 3. Offset ($V_{\mbox{\scriptsize off}}$) is defined as the output voltage at the minimum rated pressure.
- 4. Full Scale Output (V_{ESO}) is defined as the output voltage at the maximum or full rated pressure.
- 5. Full Scale Span (V_{FSS}) is defined as the algebraic difference between the output voltage at full rated pressure and the output voltage at the minimum rated pressure.
- 6. Accuracy (error budget) consists of the following:
 - Linearity: Output deviation from a straight line relationship with pressure over the specified pressure range.
 - Temperature Hysteresis: Output deviation at any temperature within the operating temperature range, after the temperature is cycled to
 - and from the minimum or maximum operating temperature points, with zero differential pressure applied.
 - Pressure Hysteresis: Output deviation at any pressure within the specified range, when this pressure is cycled to and from the
 - minimum or maximum rated pressure, at 25°C.
 - TcSpan: Output deviation over the temperature range of 0° to 85°C, relative to 25°C.
 - TcOffset: Output deviation with minimum rated pressure applied, over the temperature range of 0° to 85°C, relative to 25°C.
 - $\bullet \ \ \text{Variation from Nominal:} \ \ \text{The variation from nominal values, for Offset or Full Scale Span, as a percent of V_{FSS}, at $25^{\circ}C$.}$
- 7. Response Time is defined as the time for the incremental change in the output to go from 10% to 90% of its final value when subjected to a specified step change in pressure.
- 8. Warm-up Time is defined as the time required for the device to meet the specified output voltage after the pressure has been stabilized.

Table 3. Mechanical Characteristics

| Characteristics | Тур | Unit |
|----------------------------------|-----|-------|
| Weight, Basic Element (Case 867) | 4.0 | grams |

ON-CHIP TEMPERATURE COMPENSATION, CALIBRATION AND SIGNAL CONDITIONING

Figure 2 shows the sensor output signal relative to pressure input. Typical, minimum, and maximum output curves are shown for operation over a temperature range of 0° to 85°C using the decoupling circuit shown in Figure 4. The output will saturate outside of the specified pressure range.

The performance over temperature is achieved by integrating the shear-stress strain gauge, temperature compensation, calibration and signal conditioning circuitry onto a single monolithic chip.

Figure 3 illustrates the differential or gauge configuration in the basic chip carrier (Case 867). A fluoro silicone gel isolates the die surface and wire bonds from harsh

environments, while allowing the pressure signal to be transmitted to the silicon diaphragm.

The MPX5999D pressure sensor operating characteristics, and internal reliability and qualification tests are based on use of dry air as the pressure media. Media other than dry air may have adverse effects on sensor performance and long-term reliability. Contact the factory for information regarding media compatibility in your application.

Figure 4 shows the recommended decoupling circuit for interfacing the output of the integrated sensor to the A/D input of a microprocessor or microcontroller. Proper decoupling of the power supply is recommended.

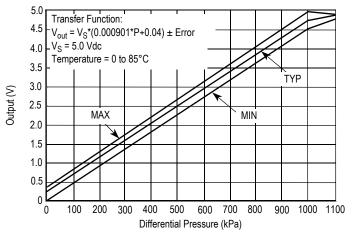


Figure 2. Output versus Pressure Differential

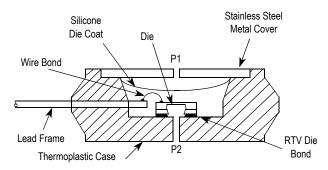


Figure 3. Cross-Sectional Diagrams (not to scale)

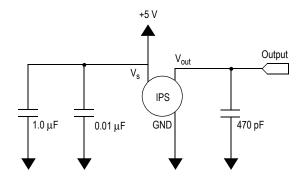


Figure 4. Recommended Power Supply Decoupling and Output Filtering (For additional output filtering, please refer to Application Note AN1646)

MPX5999D

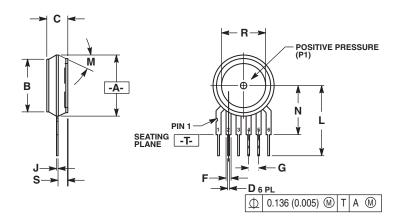
PRESSURE (P1)/VACUUM (P2) SIDE IDENTIFICATION TABLE

Freescale designates the two sides of the pressure sensor as the Pressure (P1) side and the Vacuum (P2) side. The Pressure (P1) side is the side containing fluoro silicone gel which protects the die from harsh media. The Freescale MPX pressure sensor is designed to operate with positive differential pressure applied, P1 > P2.

The Pressure (P1) side may be identified by using the table below:

| Part Number | Case Type | Pressure (P1) Side Identifier |
|-------------|-----------|----------------------------------|
| MPX5999D | 867 | Stainless Steel Cap |

PACKAGE DIMENSIONS



NOTES:

- 1. DIMENSIONING AND TOLERANCING PER
 ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.
 3. DIMENSION -A- IS INCLUSIVE OF THE MOLD
 STOP RING, MOLD STOP RING NOT TO EXCEED 16.00 (0.630).

| | INCHES | | MILLIM | ETERS |
|-----|-----------|-------|--------|-------|
| DIM | MIN | MAX | MIN | MAX |
| Α | 0.595 | 0.630 | 15.11 | 16.00 |
| В | 0.514 | 0.534 | 13.06 | 13.56 |
| С | 0.200 | 0.220 | 5.08 | 5.59 |
| D | 0.027 | 0.033 | 0.68 | 0.84 |
| F | 0.048 | 0.064 | 1.22 | 1.63 |
| G | 0.100 BSC | | 2.54 | BSC |
| J | 0.014 | 0.016 | 0.36 | 0.40 |
| L | 0.695 | 0.725 | 17.65 | 18.42 |
| M | 30° NOM | | 30° N | MOM |
| N | 0.475 | 0.495 | 12.07 | 12.57 |
| R | 0.430 | 0.450 | 10.92 | 11.43 |
| S | 0.090 | 0.105 | 2.29 | 2.66 |

| STYL | .E 1: | |
|------|-------|--------|
| Р | IN 1. | VOUT |
| | 2. | GROUND |
| | 3. | VCC |
| | 4. | V1 |
| | 5. | V2 |
| | Ċ | VEV |

STYLE 2: PIN 1. OPEN 2. GROUND 3. -VOUT 4. VSUPPLY 5. +VOUT 6. OPEN

STYLE 3: PIN 1. OPEN 2. GROUND 3. +VOUT 4. +VSUPPLY 5. -VOUT 6. OPEN

CASE 867-08 ISSUE N BASIC ELEMENT

NOTES

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